

## for the proof of fire behaviour according to DIN 4102-1



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PÜZ-Stelle (LBO): BRA09  
Notified Body no.: 1507

**Reference:** FLT 3339411 (Translation of the German test report - no guarantee for translation of technical terms)

**Company:** Neschen AG  
Hans-Neschen-Straße 1  
D - 31675 Bückeburg

**Order:** 2011-02-18 **Arrived:** 2011-02-21

**Description of samples:** Polyester mesh fabric, coated on all sides with plasticised PVC to be used as advertising space or for decoration, named: **"solvoprint PVC mesh L"**  
**"solvoprint PVC mesh"**

**Delivered:** 2011-02-21

**Content of request:** Proof of flammability to classify building materials to class B1 "schwerentflammbar" according to DIN 4102-1

**Assessment:** The examined product meets the requirements of class B1 for "schwerentflammbare" (hardly flammable) building materials according to DIN 4102-1. If used in one layer, suspended freely or with distance of >40 mm to the same or other plain materials. (for details see page 5)

**Validity of test report:** 2016-02-29

**Sampling:** By the company itself

Remark: If the above-mentioned building material is not used as product according to MBO § 2, Abs. 9, Ziffer 1, there is no need for a general building supervisory test report.  
This test report is not valid if the examined building material is used as product in the meaning of state building prescriptions (MBO § 17, Abs. 3).

This test report does not replace an eventually necessary proof of applicability concerning building supervisory or building laws in the meaning of state building prescriptions. This has to be verified by:

- "allgemeine bauaufsichtliche Zulassung" (general building inspectorate approval) or by
- "allgemeines bauaufsichtliches Prüfzeugnis" (general building inspectorate certificate) or by
- "Zustimmung im Einzelfall" (exceptional approval)

This test report can underlie building supervisory procedures:

- for regular building products for the pre-scribed proofs of conformity
- for non-regular building products for the needed proofs of applicability.

This test report includes 5 pages and 2 enclosures.

**Approved testing, inspection and certification body**

This test report must not be published and copied preceding agreement of the test laboratory and if agreed, only during validity and unchanged concerning appearance and contents. Agreement of the test laboratory has to be given in any case if norms in which the tests are based or other technical standards have changed.

TEST REPORT



## 1 Description of test material in condition as delivered

The delivered material is a polyester grid fabric, coated on all sides with white plasticised PVC with a mesh width of appr. 2 x 2 mm to be used as printable advertising space using solvent based inks or for decoration purposes. The material was named as "solvoprint PVC mesh L" and was delivered plain without printing.

For the tests the laboratory received a sample with a length of appr. 3,7 m (warp direction) and a width of appr. 1,0 m (weft direction). Other specifications are not known by the laboratory, a sample is stored.

Colour: white

Characteristic values: see paragraph 4.1; Photos: see enclosure 1.

## 2 Preparation of samples

From the material the following samples have been cut: For the small burner test (Brennkasten) 5 samples for edge exposure (dimensions 190 mm x 90 mm) and samples for surface exposure (dimensions 230 mm x 90 mm) were cut in warp and weft direction of the material.

For the fire shaft (Brandschacht) test 2 specimens, made of 4 samples with the dimensions 1000 mm x 190 mm were assembled. The samples for the test specimens A were cut in warp direction, the samples for the test specimens B were in weft direction.

Afterwards all samples kept in a climate chamber acc. DIN 50014-23/50-2 until they reached constant weight.

## 3 Arrangement of samples

The tests have been performed acc. DIN 4102-1, chapter 6.2.4.2 (building materials class B2) and DIN 4102-1 and -16 (building materials class B1).

Arrangement of all samples: freely suspended

Examination period: March 2011

## 4 Results

- Table 1                      Material characteristics
- Table 2                      Test results class B2 (building materials class B2)
- Table 3                      Test results class B1 (building materials class B1)

### 4.1 Material characteristics

Table 1

Name / type	Specifications by manufacturer		Measured values		
	mass / unit	thickness	mass / unit	Thickness (m.v.)	
	g/m <sup>2</sup>	dtex	g/m <sup>2</sup>	mm	s
solvoprint PVC mesh L solvoprint PVC mesh	ca. 270	1100	247	0,36	0,005

- not received/not measured  
m.v. mean value  
s standard deviation



### 4.2 Results of the fire behaviour

#### 4.2.1 Test results class B2 (Brennkasten)

All building materials class B1 must also meet the requirements of materials class B2 (low flammable). The material, tested in "Brennkasten" acc. DIN 50 050 meets the requirements class B2; the material does not show burning particles / droplets. Exposing the flame to the face or reverse side did not influence the fire behaviour.

(Results: see enclosure 2)



**4.2.2 Test results class B1 (Brandschacht)**

Table 3

Test results (part 1)						
line no.	Measurement	Test results				requirements
		A	B	C	D	
1	<u>Number of specimen arrangement</u> acc. DIN 4102 –15 Table 1	1	1	-	-	
2	<u>Maximal flame height</u> above bottom edge ..... cm	30	40	-	-	*)
3	Time 1) ..... min	1	1	-	-	
4	Burning / melting through Time 1) .....min	1	1	-	-	
5	<u>Back side of the specimens:</u> Flames / glowing Time 1) .....min:s	./.	./.	-	-	
6	Discolouring Time 1) .....min:s	./.	./.	-	-	
7	<u>Falling of burning droplets</u> Begin 1).....min:s	No	No	-	-	
8	Extend:					
9	Sporadic falling of burning droplets					
10	Continuous falling of burning droplets					
11	<u>Falling of burning parts</u> Begin 1).....min:s	No	No	-	-	
12	Extend:					
13	Sporadic falling of burning parts					
14	Continuous falling of burning parts					
15	Afterflame time at the bottom of the sieve (max.). min:s	./.	./.			
16	<u>Impairment of the burner flames by dropping or falling Material</u> Time 1) .....min:s	No	No	-	-	
17	<u>Premature end of test</u> Final occurrence of burning at the specimen 1).....min	No	No	-	-	
18	Time of eventually end of test 1) .....min:s	4	6			

1) Indication of time: from the beginning of testing procedure

- Not tested

./. Not occurred

\*) No cause for complaint



Test results (part 1)						
line no.	Measurement	Test results				requirements
		A	B	C	D	
17	<u>Afterflame after end of test</u> Time .....min:s	No	No	-	-	
18	Number of specimen					
19	Front side of specimen					
20	Back side of specimen					
21	Flame length .....cm					
22	<u>Afterglow after end of test</u> Time .....min:s	No	No	-	-	
23	Number of specimen					
24	<u>Place of appearance:</u> Lower half of specimen					
25	Upper half of specimen					
26	Front side of specimen					
27	Back side of specimen					
28	<u>Smoke density</u> ≤ 400 % min	8,6	35,1			
29	≥ 400 % min (very strong smoke density)					
30	Diagram fig. no.	1	3			
31	<u>Residual length</u> Individual value .....cm	69 74 74 62	68 55 73 64	- - - -	- - - -	> 0
32	Average value .....cm	<b>69</b>	<b>65</b>	-	-	≥15
33	Photo of test specimen fig. no.	2	4			
34	<u>Flue gas temperature</u> Maximum of average value...°C	114	110	-	-	≤200
35	Time 1) .....min:s	9:52	9:54			
36	Diagram fig. no.	1	3			
37	<u>Remarks:</u>	line 32: There were no additional tests proceeded, because of the residual length of more then 45 cm.				

Test specimen A: warp (samples in warp direction) VN 339411-001

Test specimen B: weft (samples in weft direction) VN 339411-002

1) indication of time: from the beginning of testing procedure

- not tested

. / . not occurred

\*) no cause for complaint

VN test-number



## 5 Assessment

According to the test results in section 4.2 the material, described in section 1, fulfils the requirements of building materials class B1 according to DIN 4102-1 if the material is used suspended freely or with a distance of > 40mm to the same or other plain materials.

The requirements of building materials class B2 are also fulfilled, no falling of burning parts or droplets occurred during this tests.

This test report is not valid for

- the exposure to outdoor climate conditions.

## 6 Special remarks

This report is only valid for the material as described under paragraph 1. In combination with other materials or with additional coatings or surfaces etc. the burning behaviour may differ.

This test report is not valid, as soon as the product is used as a building product in the sense of the "Landesbauordnungen" (state building requirements, MBO § 17, par. 3).

This test report is no substitute for a General Building Inspectorate Certificate. This test report is granted without prejudice to the rights of third parties, or particular private proprietary rights.

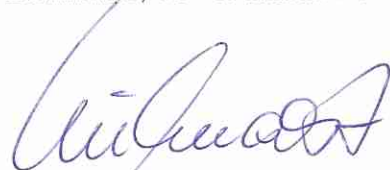
In General Building Inspectorates procedures this test report can be based for

- regular building materials for the required proof of accordance
- for not regular building materials for the required proof of applicability

The explanations given in DIN 4102-1 app. D, especially concerning an external production control has to be considered.

This test report is valid until the mentioned date on page 1, provided that the test methods, the classification rules and the technology do not change during this period.

Borkheide, 16<sup>th</sup> of March 2011



Head of the test laboratory  
(Dipl.-Ing. Uwe Kühnast)



In charge for testing  
(Dipl.-Ing. Manfred Sailer)

## Test specimen A

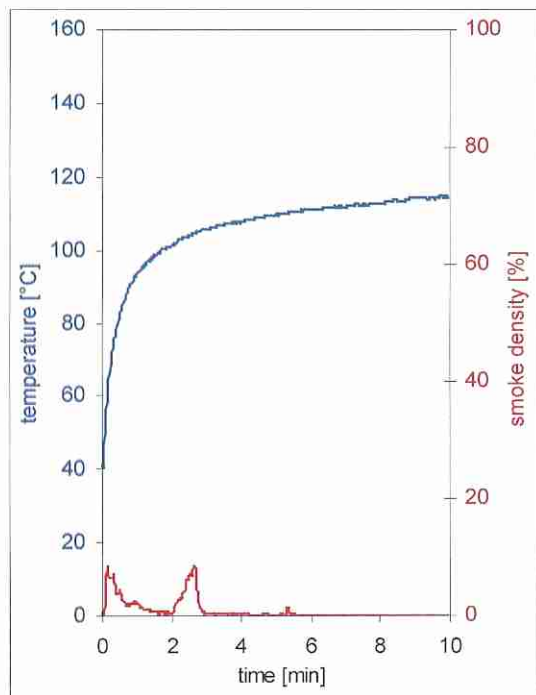


fig. 1  
Graphs of the flue gas temperature and the smoke density

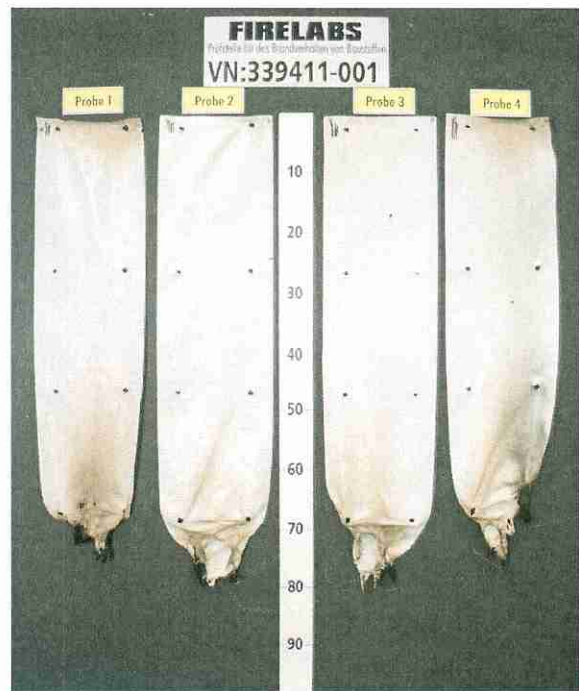


fig. 2  
Photo of test specimen after the test

## Test specimen B

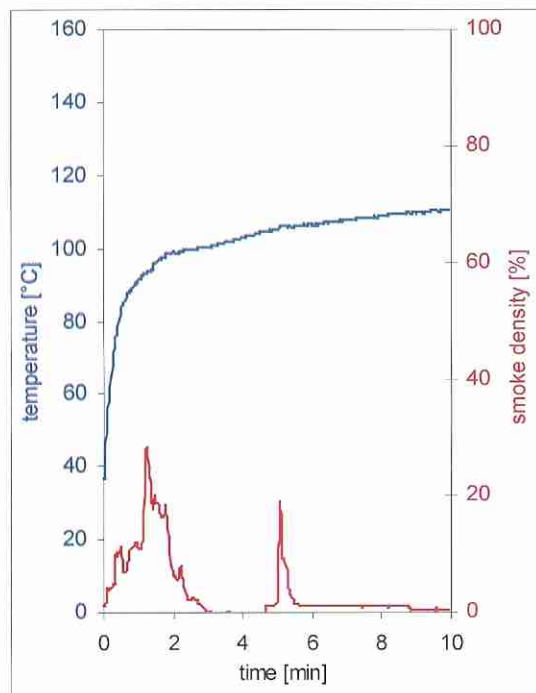


fig. 3  
Graphs of the flue gas temperature and the smoke density

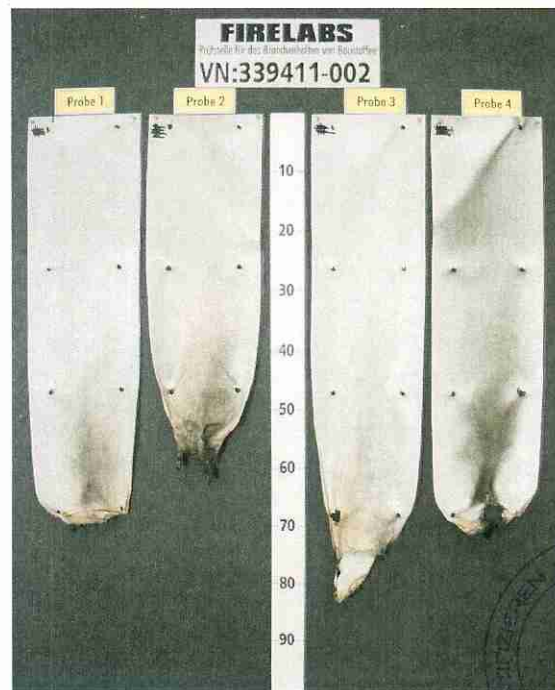


fig. 4  
Photo of test specimen after the test





Table 2 : Test results small burner test (Brennkasten), freely suspended, complete test

	warp direction						weft direction						dim.	requirements
Sample-No.	1	2	3	4	5	6	1	2	3	4	5	6	-	-
Ignition of the sample	1	1	1	1	1	3	1	1	1	1	1	3	s	-
Maximum flame height	10	11	10	13	8	8	7	8	10	8	6	8	cm	-
Time of the maximum	10	8	7	13	7	12	6	5	5	7	6	9	s	
Flame tip reached the 150 mm test mark	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	≥ 20
Flame has extinguished before reaching the test mark	11	9	8	14	8	16	7	6	6	8	7	15	s	
Ignition of filter paper	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	1)
Smoke density	very low						very low						-	-
Afterburning time	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	./.	s	-

View of the samples after the test (20 seconds after exposure the flame):  
warp and weft direction: destroyed length max. 9 cm; burned width app. 2 cm; above sooted app. 5 cm.

Samples 1-5: edge exposure

Samples 6: surface exposure

<sup>1)</sup> No ignition within 20 seconds

./. Not occurred

dim. Dimension

Indication of time: from the beginning of testing procedure

Indication of measurements: from reference line of the flame

